## **SPF Ductile Iron Threaded Fittings**



## Reducing Cross **Fig. 3207R**







For Listings/Approval Details and Limitations, visit our website at www.asc-es.com or contact an ASC Engineered Solutions" Sales Representative.

## **Material Specifications**

**Dimensions:** ASME B16.3

Material: ASTM A536 Grade 65-45-12

Finish: Black

Threads: NPT per ASME B1.20.1

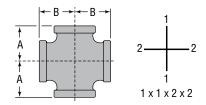
**Agency Approvals:** All ductile iron threaded fittings are UL/ULC Listed and FM Approved.

**Note:** Ductile iron fittings have higher tensile strength than that of steel pipe. Therefore, over tightening can cause damage to pipe threads which may cause leakage. Ductile iron fittings should be tightened approximately three turns beyond hand tight, but no more than four turns.

## Figure 3207R Reducing Cross

Nominal Size  1x1x2x2	Max. Working Pressure ▲	Dimensions		Approx Wt. Each
		Α	В	_ Approx vvt. Lecii
In. (mm)	psi (kPa)	In. (mm)	In. (mm)	Lbs. (kg)
1¼ x 1¼ x 1 x 1	<b>500</b>	<b>1.58</b>	<b>1.67</b>	<b>1.27</b> 0.58
32 x 32 x 25 x 25	3450	40.13	42.41	
1½ x 1½ x 1 x 1	<b>500</b>	<b>1.65</b>	1.80	1.48
40 x 40 x 25 x 25	3450	41.91	45.72	0.67
2 x 2 x 1 x 1	<b>500</b>	1.73	2.02	2.10
50 x 50 x 25 x 25	3450	43.94	51.30	0.95

▲ – Working Pressure Ratings are for reference only and based on Sch. 40 pipe. For the latest UL/ULC, and FM pressure ratings versus pipe schedule, please visit asc–es.com or contact your local ASC Engineering Solutions™ Representative.





PROJECT INFORMATION	APPROVAL STAMP	
Project:	Approved	
Address:	Approved as noted	
Contractor:	Not approved	
Engineer:	Remarks:	
Submittal Date:		
Notes 1:		
Notes 2:		